

Ship Mar. 14

Work Order ID 57628

Monday, April 12, 2010 10:57:31 AM



Page 1

Item ID: D412-702-043B

Accept



Setup Start



Revision ID:

Item Name: 5-Man Fwd Facing Shoulder Harness, 3 point

Stop



Start Date: 4/12/2010 Start Qty: 1.00



Cust Item ID:

Required Date: 4/14/2010 Req'd Qty: 1.00



Customer:

Reference:

Approvals: Process Plan: MP

Date: 10-4-12 Tooling:

Date:

Run Start



QC:

Date: SPC (Y/N):

Date:

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	----------------	--------------	--------------	---------------	---------------	------------------	----------------

Draw Nbr	Revision Nbr
IIN D412-702	Rev E

100



DOCUMENT CONTROL

DC

Document Control

Memo Photocopy bluefile & type labels per PPP D412-702-043B CHG003

A

110



Pick Kit

QC

Quality Control

Memo

0.00

S 104/13

104/13 (1)

120



Packaging

0.00

→ S 104/13

(X)

Packaging

Memo

0.00

Identify and pack for shipping as per PPP D412-702-043B
Location: C
PPP Rev: C

104/13 (1)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Work Order ID 57628

Monday, April 12, 2010 10:57:31 AM



Page 2

Item ID: D412-702-043B

Accept



Setup Start



Revision ID:

Item Name: 5-Man Fwd Facing Shoulder Harness, 3 point

Stop



Start Date: 4/12/2010 Start Qty: 1.00



Cust Item ID:

Required Date: 4/14/2010 Req'd Qty: 1.00



Customer:

Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center IDOperation
Description

130



QC

Quality Control

Set Up/
Run HoursDraw
NumberDraw
Rev.Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

QC21- Final Inspection - Work Order Release

0.00

Memo

0.00

10/04/13
MF
10-4-13

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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Picklist Print

Monday, April 12, 2010 10:57:30 AM

Page 1

Work Order ID: 57628



Parent Item: D412-702-043B



Parent Item Name: 5-Man Fwd Facing Shoulder Harness, 3 point

Start Date: 4/12/2010

Required Date: 4/14/2010

Comments:

IPP rev A 07.05.10 new issue EC

Start Qty: 1.00

IPP rev C 07.06.20 changed AN44 4A to AN444A EC

Required Qty: 1.00

IPP Rev:D 07-07-06 As per Rev E JLM

IPP Rev:E 08-03-31 now at chg003 ECN1150 DD verified by:

AN4-10A



Bolt

Purchased

No

110

Each

92.0000

4.0000



Warehouse

Location

Main Warehouse

ST356

Loc Qty

Loc Code

92

111425

42

113422

50

111425

Purchased

No

110

Each

104.0000

2.0000



Warehouse

Location

Main Warehouse

ST360

Loc Qty

Loc Code

104

104806

104

110

Each

0.0000

6.0000

1104806

AN960JD4161



Washer

Purchased

No

110

Each

483.0000

4.0000

1113706

AN960JD4161



Washer

NA61191004165

Warehouse

Location

Main Warehouse

ST346

Loc Qty

Loc Code

483

110153

483

1114056 10/14/130

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
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Page 2

Work Order ID: 57628



Parent Item: D412-702-043B



Parent Item Name: 5-Man Fwd Facing Shoulder Harness, 3 point

Start Date: 4/12/2010

Required Date: 4/14/2010

Comments:

IPP rev A 07.05.10 new issue EC
IPP rev C 07.06.20 changed AN44 4A to AN44A EC
IPP Rev:D 07-07-06 As per Rev E JLM
IPP Rev:E 08-03-31 now at chg003 ECN1150 DD verified by:

Start Qty: 1.00

Required Qty: 1.00

CR3212-4-4

Purchased

No

110

Each

76.0000

12.0000

Cherry Rivet

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
------------------	----------------	-----------------

Location

Main Warehouse

ST311	76	
111127	-24	
111359	100	

D3542-1

Manufactured

No

110

Each

23.0000

2.0000

Bracket

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
------------------	----------------	-----------------

Location

Main Warehouse

ST245	23	
32606	2	
47140	11	
51309	10	

D3571-1

Manufactured

No

110

Each

20.0000

3.0000

Guide

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
------------------	----------------	-----------------

Location

Main Warehouse

ST245A	20	
47141	10	
57226	10	

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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Picklist Print

Monday, April 12, 2010 10:57:30 AM

Page 3

Work Order ID: 57628



Parent Item: D412-702-043B



Parent Item Name: 5-Man Fwd Facing Shoulder Harness, 3 point

Start Date: 4/12/2010

Required Date: 4/14/2010

Comments: IPP rev A 07.05.10 new issue EC

Start Qty: 1.00

Required Qty: 1.00

IPP rev C 07.06.20 changed AN44 4A to AN444A EC

IPP Rev:D 07-07-06 As per Rev E JLM

IPP Rev:E 08-03-31 now at chg003 ECN1150 DD verified by:

D3571-3
Guide

Manufactured	No	110	Each	18.0000	20000
--------------	----	-----	------	---------	-------

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
------------------	----------------	-----------------

Main Warehouse

ST245A	18	
47142	8	
57227	10	

D3578-041
Doubler

Manufactured	No	110	Each	164.0000	6.0000
--------------	----	-----	------	----------	--------

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
------------------	----------------	-----------------

Main Warehouse

ST244A	164	
51640	56	
52071	108	

D3610-041
Bracket

Manufactured	No	110	Each	25.0000	2.0000
--------------	----	-----	------	---------	--------

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
------------------	----------------	-----------------

Main Warehouse

ST244A	25	
47144	25	

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
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Work Order ID: 57628



Parent Item: D412-702-043B



Parent Item Name: 5-Man Fwd Facing Shoulder Harness, 3 point

Start Date: 4/12/2010

Required Date: 4/14/2010

Comments:

IPP rev A 07.05.10 new issue EC
IPP rev C 07.06.20 changed AN44 4A to AN44A EC
IPP Rev:D 07-07-06 As per Rev E JLM
IPP Rev:E 08-03-31 now at chg003 ECN1150 DD verified by:

Start Qty: 1.00

Required Qty: 1.00

D3618-1
CAP

	Manufactured	No	110	Each	94.0000	0.0000	57669
--	--------------	----	-----	------	---------	--------	-------

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
------------------	----------------	-----------------

Main Warehouse

ST244A
55669

94
94

110
Each

0.0000



57669

10

D3761-1-041

	Manufactured	No	110	Each	0.0000	0.0000	57662
--	--------------	----	-----	------	--------	--------	-------

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
------------------	----------------	-----------------

Main Warehouse

ST244A
55669

94
94

110
Each

0.0000



57662

10

HOOK & LOOP STRIP

D412-702-059

	Manufactured	No	110	Each	2.0000	1.0000	57202
--	--------------	----	-----	------	--------	--------	-------

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
------------------	----------------	-----------------

Main Warehouse

FG122
57202

2
2



57202

10
104/130

Grommet

@ chg003

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

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Picklist Print

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Work Order ID: 57628



Parent Item: D412-702-043B



Parent Item Name: 5-Man Fwd Facing Shoulder Harness, 3 point

Start Date: 4/12/2010

Required Date: 4/14/2010

Comments:

IPP rev A 07.05.10 new issue EC
IPP rev C 07.06.20 changed AN44 4A to AN44A EC
IPP Rev:D 07-07-06 As per Rev E JLM
IPP Rev:E 08-03-31 now at chg003 ECN1150 DD verified by:

Start Qty: 1.00

Required Qty: 1.00

D412-702-101B

Manufactured

No

110

Each

2.0000

1.0000



Harness Assembly

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
------------------	----------------	-----------------

Location

Main Warehouse

ST273

1

57567

1

Main Warehouse

ST274

1

57203

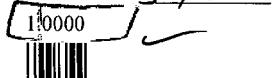
1

110

Each

1.0000

1.0000



D412-702-103B

Manufactured

No

110

Each

1.0000



Harness Assembly

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
------------------	----------------	-----------------

Location

Main Warehouse

ST274

1

57204

1

110

Each

0.0000



D412-702-105B

Manufactured

No

110

Each

0.0000



Harness Assembly

D412-702-107B

Manufactured

No

110

Each

0.0000



Harness Assembly

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

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Picklist Print

Monday, April 12, 2010 10:57:30 AM

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Work Order ID: 57628



Parent Item: D412-702-043B



Parent Item Name: 5-Man Fwd Facing Shoulder Harness, 3 point

Start Date: 4/12/2010

Required Date: 4/14/2010

Comments:

IPP rev A 07.05.10 new issue EC

Start Qty: 1.00

Required Qty: 1.00

IPP rev C 07.06.20 changed AN44 4A to AN444A EC

IPP Rev:D 07-07-06 As per Rev E JLM

IPP Rev:E 08-03-31 now at chg003 ECN1150 DD verified by:

D412-702-109B

Manufactured

No

110

Each

0.0000

1.0000

Harness Assembly

Purchased

No

110

Each

1,452.000

6.0000

Nut

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
------------------	----------------	-----------------

Main Warehouse

ST139 2

111827 2

Main Warehouse

ST300 1450

113422 458

114108 984

9063 8

MS24693-S274

Purchased

No

110

Each

30.0000

2.0000

Screw

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
------------------	----------------	-----------------

Main Warehouse

ST288 30

108560 30

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

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Picklist Print

Monday, April 12, 2010 10:57:30 AM

Page 7

Work Order ID: 57628



Parent Item: D412-702-043B



Parent Item Name: 5-Man Fwd Facing Shoulder Harness, 3 point

Start Date: 4/12/2010

Required Date: 4/14/2010

Comments:

IPP rev A 07.05.10 new issue EC

Start Qty: 1.00

Required Qty: 1.00

IPP rev C 07.06.20 changed AN44 4A to AN444A EC

IPP Rev:D 07-07-06 As per Rev E JLM

IPP Rev:E 08-03-31 now at chg003 ECN1150 DD verified by:

MS24694-S56



SCREW

Purchased

No

110

Each

134.0000

3.0000



Warehouse

Location

Main Warehouse

ST289A

Loc Qty

Loc Code

134

MS24694-S58



Screw

Purchased

No

104407

110

Each

146.0000

20.0000

m1D4407



Warehouse

Location

Main Warehouse

ST289A

Loc Qty

Loc Code

146

MS24694-S60



Screw

Purchased

No

104407

110

Each

124.0000

1.0000

104407



Warehouse

Location

Main Warehouse

ST289A

Loc Qty

Loc Code

124

104407

124

m104407

104407
104407
104407

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
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NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

QTY -041B	QTY -043B	QTY -045B	QTY -047B	QTY -049B	Part Number	Description
X					D412-702-041B	Dart 13-Man 3-Point Shoulder Harness Kit
	X				D412-702-043B	Dart 5-Man 3-Point Forward Facing Shoulder Harness Kit
		X			D412-702-045B	Dart 4-Man 3-Point Aft Facing Shoulder Harness Kit
	X			X	D412-702-047B	Dart 4-Man 3-Point Side Facing Shoulder Harness Kit
				X	D412-702-049B	Dart 1-Man 3-Point Forward Shoulder Harness Kit
1	1	1	1	1	D412-702-059	GROMMET KIT
2	1	1	1		D412-702-101B	HARNESS ASSEMBLY
1*	1*	1*	1*		D3573-7	ADAPTER
1*	1*	1*	1*		D3579-046	SHOULDER HARNESS
1*	1*	1*	1*		K6.2	CLIP
4*	4*	4*	4*		MS24693S272	SCREW
4*	4*	4*	4*		AN960JD10LL	WASHER
4*	4*	4*	4*		MS21042L3	NUT
2	1	1	1		D412-702-103B	HARNESS ASSEMBLY
1*	1*	1*	1*		D3573-8	ADAPTER
1*	1*	1*	1*		D3579-045	SHOULDER HARNESS
1*	1*	1*	1*		K6.2	CLIP
4*	4*	4*	4*		MS24693S272	SCREW
4*	4*	4*	4*		AN960JD10LL	WASHER
4*	4*	4*	4*		MS21042L3	NUT
1	1	1	1		D412-702-105B	HARNESS ASSEMBLY
1*	1*	1*	1*		D3573-1	ADAPTER
1*	1*	1*	1*		D3579-046	SHOULDER HARNESS
1*	1*	1*	1*		K6.2	CLIP
4*	4*	4*	4*		MS24693S273	SCREW
4*	4*	4*	4*		AN960JD10LL	WASHER
4*	4*	4*	4*		MS21042L3	NUT
1	1	1	1		D412-702-107B	HARNESS ASSEMBLY
1*	1*	1*	1*		D3573-3	ADAPTER
1*	1*	1*	1*		D3579-046	SHOULDER HARNESS
1*	1*	1*	1*		K6.2	CLIP
4*	4*	4*	4*		MS24693S272	SCREW
4*	4*	4*	4*		AN960JD10LL	WASHER
4*	4*	4*	4*		MS21042L3	NUT
1	1	1	1		D412-702-109B	HARNESS ASSEMBLY
1*	1*	1*	1*		D3573-3	ADAPTER
1*	1*	1*	1*		D3579-045	SHOULDER HARNESS
1*	1*	1*	1*		K6.2	CLIP
4*	4*	4*	4*		MS24693S272	SCREW
4*	4*	4*	4*		AN960JD10LL	WASHER
4*	4*	4*	4*		MS21042L3	NUT

*DENOTES THAT PART IS INCLUDED WITH ASSEMBLY ABOVE

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

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REFERENCE ONLY

DART AEROSPACE LTD.

IN-D412-702

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QTY -041B	QTY -043B	QTY -045B	QTY -047B	QTY -049B	Part Number	Description
2		2			D412-702-111B	HARNESS ASSEMBLY
1*		1*			D3570-1	BRACKET
1*		1*			D3579-047	SHOULDER HARNESS
4*		4*			MS24694S50	SCREW
4*		4*			AN960JD10L	WASHER
4*		4*			MS21042L3	NUT
2		2			D412-702-113B	HARNESS ASSEMBLY
1*		1*			D3570-2	BRACKET
1*		1*			D3579-048	SHOULDER HARNESS
4*		4*			MS24694S50	SCREW
4*		4*			AN960JD10L	WASHER
4*		4*			MS21042L3	NUT
1		1			D412-702-115B	HARNESS ASSEMBLY
1*		1*			D3573-5	ADAPTER
1*		1*			D3579-046	SHOULDER HARNESS
1*		1*			K6.2	CLIP
4*		4*			MS24693S272	SCREW
4*		4*			AN960JD10LL	WASHER
4*		4*			MS21042L3	NUT
1		1			D412-702-117B	HARNESS ASSEMBLY
1*		1*			D3573-5	ADAPTER
1*		1*			D3579-045	SHOULDER HARNESS
1*		1*			K6.2	CLIP
4*		4*			MS24693S272	SCREW
4*		4*			AN960JD10LL	WASHER
4*		4*			MS21042L3	NUT
2	12				D3542-1	BRACKET
7	3	1	4	1	D3574-1	GUIDE
2	2				D3571-3	GUIDE
2		2			D3572-041	GUIDE ASSEMBLY
12	6	6	6	2	D3578-041	DOUBLER
2	2				D3610-041	BRACKET
2	2				D3618-1	CAP
4	4				AN4-10A	BOLT
2		2			AN4-16A	BOLT
4		4			AN4-25A	BOLT
2	2				AN4-44A	BOLT
2	2				MS24693S274	SCREW
3	3			1	MS24694S56	SCREW
10	2	8			MS24694S58	SCREW
1	1			1	MS24694S60	SCREW
26	6	20			AN960JD416	WASHER
4	4				AN960JD416L	WASHER
12	6	6			MS21042L4	NUT
24	12		12	4	TCR3212-4-45	RIVET

*DENOTES THAT PART IS INCLUDED WITH ASSEMBLY ABOVE

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

DART SERVICE INSTRUCTION

TO AMEND INSTALLATION INSTRUCTIONS IIN-D412-702 REV. D & E

REF. CANADIAN STC: SH04-7

REF. FAA STC: SR01997NY

EASA STC: EASA.IM.R.S.00710

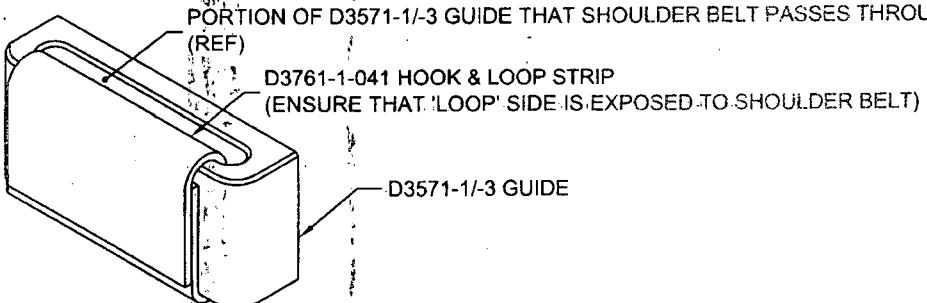
DSI9408-011/-013/-015/-017 Hook and Loop Strip Kits are available to upgrade existing D412-702-041A/-043A/-045A/-049A/-051A/-051B/-052A/-052B 3-Point Shoulder Harness Kits at CHG 001 and D412-702-041B/-043B/-045B/-049B 3-Point Shoulder Harness Kits at CHG 002. The DSI9408-011/-013/-015/-017 kits are included in D412-702-041A/-043A/-045A/-049A/-051A/-051B/-052A/-052B kits at CHG 002 and D412-702-041B/-043B/-045B/-049B kits at CHG 003.

The DSI9408 kits provide D3761-1-041 hook and loop strips that help prevent passengers from inadvertently pulling the shoulder belts out of the D3571-1/-3 guides. Installation of the D3761-1-041 hook and loops strips is optional.

The D3761-1-041 hook and loop strip is installed by wrapping the strip tightly around the front face of the D3571-1/-3 guide so that the "loop" side of the strip is exposed to the shoulder belt as shown in the figure below. The kits are as follows:

QTY -011	QTY -013	QTY -015	QTY -017	Part Number	Description
X				DSI9408-011	9-Man Hook and Loop Strip Kit Upgrades D412-702-041A Kits at CHG 001 Upgrades D412-702-041B Kits at CHG 002
	X			DSI9408-013	5-Man Hook and Loop Strip Kit Upgrades D412-702-043A Kits at CHG 001 Upgrades D412-702-043B Kits at CHG 002
		X		DSI9408-015	4-Man Hook and Loop Strip Kit Upgrades D412-702-047A Kits at CHG 001 Upgrades D412-702-047B Kits at CHG 002
			X	DSI9408-017	1-Man Hook and Loop Strip Kit Upgrades D412-702-049A Kits at CHG 001 Upgrades D412-702-049B Kits at CHG 002 Upgrades D412-702-051A Kits at CHG 001 Upgrades D412-702-051B Kits at CHG 001 Upgrades D412-702-052A Kits at CHG 001 Upgrades D412-702-052B Kits at CHG 001
9	5	4	1	D3761-1-041	Hook and Loop Strip

PORTION OF D3571-1/-3 GUIDE THAT SHOULDER BELT PASSES THROUGH
(REF)



CANADA	
DEPARTMENT OF TRANSPORT	
AIRCRAFT CERTIFICATION	
BRANCH	
DAO # 01-0-01	
APPROVED	
BY:	D. SHEPHERD (DE # 02)
DATE:	08.03.05
CERT. NO.:	SH04-7
ISSUE NO.:	3

A	NEW ISSUE	LE	08.03.05
REV.	DESCRIPTION	BY	DATE
DESIGN	<i>LE</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	<i>LE</i>		
CHECKED	<i>LE</i>	DRAWING NO.	REV. A
MFG. APPR.	N/A	DSI 9408	SHEET 1 OF 1
APPROVED	<i>LE</i>	TITLE	SCALE
DE APPR.	<i>LE</i>	HOOK AND LOOP STRIP	NTS
DATE	08.03.05	COPYRIGHT © 2008 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL. IT IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries